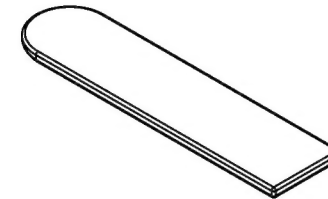
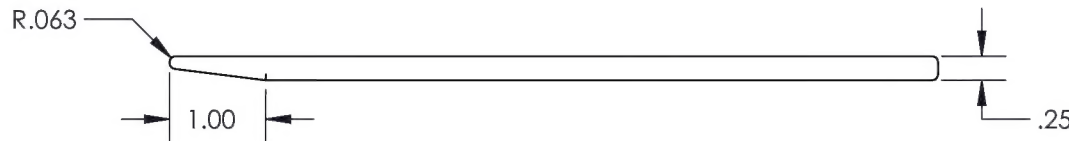
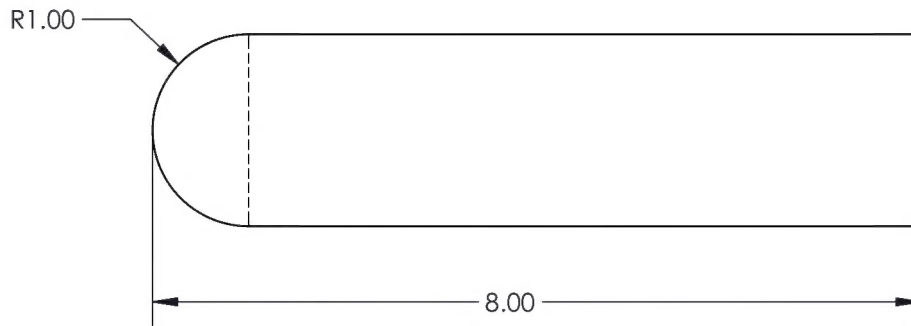


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/22/2016	RJC	JAG



NOTE:  
REF. BELL SEAL INSTALLATION WORKAID.

<b>DART</b> AEROSPACE	
TITLE <b>SEAL INSTALLATION WORKAID</b>	
DWG NO. <b>RBT18026</b>	REV <b>1</b>
MAT'L DELRIN/ACETRON GP UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>CLOUGH</b>	QA APPR: <b>LINDSAY</b>
CHECKED: <b>DUERFELDT</b>	APPROVED: <b>GILBERT</b>
OPPS APPR: <b>ANDERSON</b>	USED ON MODEL <b>BELL 412</b>
SCALE <b>1:2</b>	DATE <b>3/23/2016</b>
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WORKAID	DELIN/ACETRON GP		